

CODEX GENERAL STANDARD FOR SOY PROTEIN PRODUCTS**CODEX STAN 175-1989****1. SCOPE**

This standard applies to Vegetable Protein Products (VPP) prepared from soybeans (seeds of *Glycine Max.L.*) by various separation and extraction processes. These products are intended for use in foods requiring further preparation and by the food processing industry.

2. DESCRIPTION

Soy Protein Products (SPP) covered by this standard are food products produced by the reduction or removal from soybeans of certain of the major non-protein constituents (water, oil, carbohydrates) in a manner to achieve a protein (N x 6.25) content of:

- in the case of soy protein flour (SPF) 50% or more and less than 65%;
- in the case of soy protein concentrate (SPC) 65% or more and less than 90%;
- in the case of soy protein isolate (SPI) 90% or more.

The protein content is calculated on a dry weight basis excluding added vitamins, minerals, amino acids and food additives.

3. ESSENTIAL COMPOSITION AND QUALITY AND NUTRITIONAL FACTORS**3.1 Raw materials**

Clean, sound, mature, dry seeds essentially free from other seeds and foreign matter in accordance with Good Manufacturing Practice, or SPP of lower protein content meeting the specifications contained in this standard.

3.2 SPP shall conform to the following compositional requirements:

3.2.1 **Moisture** content shall not exceed 10% (m/m).

3.2.2 **Crude Protein** (N x 6.25) shall be:

- in the case of SPF, 50% or more and less than 65%
- in the case of SPC, 65% or more and less than 90%

- in the case of SPI, 90% or more

on a dry weight basis excluding added vitamins, minerals, amino acids and food additives.

3.2.3 **Ash**

The yield of ash on incineration shall not exceed 8% on a dry weight basis.

3.2.4 **Fat**

The residual fat content shall be compatible with Good Manufacturing Practices.

3.2.5 **Crude fibre** content shall not exceed:

- in the case of SPF, 5%
- in the case of SPC, 6%
- in the case of SPI, 0.5%

on a dry weight basis.

3.3 **Optional ingredients**

- (a) carbohydrates, including sugars
- (b) edible fats and oils
- (c) other protein products
- (d) vitamins and minerals
- (e) salt
- (f) herbs and spices

3.4 **Nutritional Factors**

Processing should be carefully controlled and sufficiently thorough to secure optimum flavour and palatability, as well as to control such factors as trypsin inhibitor, hemagglutinins, etc., in accordance with intended use. Where it is necessary to control trypsin inhibitor activity in a food, the maximum level allowed should be defined in terms of the finished product. Certain SPP are produced under low temperature conditions to avoid loss of protein solubility or enzyme activity. The special purpose SPP shall be assayed for protein nutritive value after appropriate heat treatment. Processing must not be so severe as to appreciably impair the nutritive value.

4. **FOOD ADDITIVES**

During the course of manufacturing SPP the following classes of processing aids, as compiled in the advisory inventory of the Codex Alimentarius Commission, may be used:

Acidity Regulators
Antifoam Agents
Firming Agents
Enzyme Preparations
Extraction Solvents
Antidusting Agents
Flour Treatment Agents
Viscosity Control Agents.

5. CONTAMINANTS

SPP shall be free from heavy metals in amounts which may represent a hazard to health.

6. HYGIENE

6.1 It is recommended that the products covered by the provisions of this standard be prepared in accordance with the appropriate sections of the Recommended International Code of Practice - General Principles of Food Hygiene (CAC/RCP 1-1969, Rev. 2-1985, Codex Alimentarius Volume 1B).

6.2 To the extent possible in Good Manufacturing Practice, the products shall be free from objectionable matter.

6.3 When tested by appropriate methods of sampling and examination the product:

- (a) shall be free from microorganisms in amounts which may represent a hazard to health;
- (b) shall not contain substances originating from microorganisms in amounts which may represent a hazard to health; and
- (c) shall not contain other poisonous substances in amounts which may represent a hazard to health.

7. PACKAGING

SPP shall be packed in suitable hygienic containers which will maintain the product during storage and transport in a dry and sanitary condition.

8. LABELLING

The provisions of the General Standard for the Labelling of Prepackaged Foods (CODEX STAN 1-1985, Rev 1-1991, Codex Alimentarius Volume 1A) shall apply.

8.1 Name of the food

8.1.1 The name of the food to be declared on the label shall be:

"soy protein flour" or "soya protein flour" when the protein content is 50% or more and less than 65%.

"Soy protein concentrate" or "soya protein concentrate" when the protein content is 65% or more and less than 90%.

"Soy protein isolate" or "isolated soy protein" or "soya protein isolate" or "isolated soya protein" when the protein content is 90% or more.

8.1.2 The name may include a term which accurately describes the physical form of the product, e.g., "granules" or "bits",

8.1.3 When the SPP is subjected to a texturization process, the name of the product may include an appropriate qualifying term such as "textured" or "structured".

8.2 List of Ingredients

A complete list of ingredients shall be declared on the label in descending order of proportion except that in the case of added vitamins and added minerals, these ingredients shall be arranged as separate groups for vitamins and minerals, respectively, and within these groups the vitamins and minerals need not be listed in descending order of proportion.

8.3 Labelling of Non-Retail Containers

Information for non-retail containers shall either be given on the container or in accompanying documents, except that the name of the product, lot identification and name and address of the manufacturer or packer shall appear on the container. However, lot identification and the name and address of the manufacturer or packer may be replaced by an identification mark, provided that such a mark is clearly identifiable with the accompanying documents.

9. METHODS OF ANALYSIS AND SAMPLING

See Codex Alimentarius Volume 13.